NETZSCH



MASTER **C**REAM

Pre-Cutting-System – Flexibility and Quality for Raw Materials and Rework

NETZSCH MasterCream The flexible Pre-Cutting-System

The MasterCream system is developed for the pre-grinding of raw materials such as almonds, walnuts, nuts, hazelnuts, as well as reprocessing of confectionery industry products such as chocolate, wafer, dragées, filled products and others. This equipment also finds application in other food industries such as meat, spices and animal feed. Whether integrated into NETZSCH lines as Salsa®, Rumba®, Mambo® or as a stand-alone machine – the NETZSCH MasterCream is an optimal complement to your production.

Integration into Production Lines

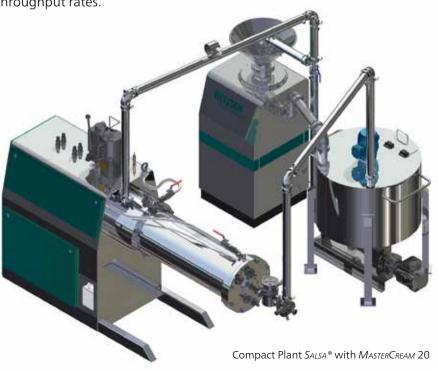
The pre-ground paste or rework is directly transported to a process tank for further processing. For short distances between the Master Cream and tank, no additional pump is needed.

The integrated MasterCream unit allows self-cleaning of the machine in circulation with flushing liquid. This leads to easy product change and flexibility during production. The combination of the pre-cutting unit and the horizontal agitator bead mill for fine grinding allows the production of premium products like nut creams or rework pastes.

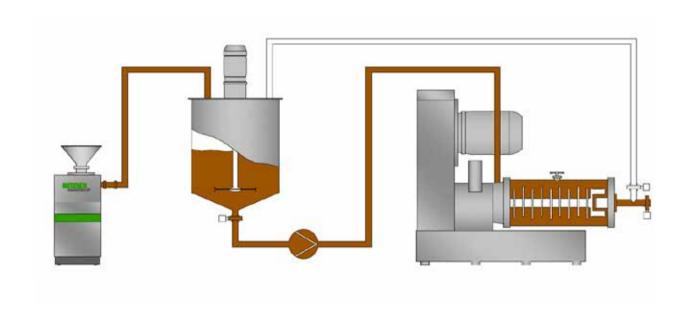
Reduced and closed machinery components, equipped with optimized grinding technology, lead to low processing temperatures and high throughput rates.

Advantages

- Flexible composition of the cutting tools
- Powerful grinding performance
- Variable speed
- Low temperature processing
- Short residence time of product
- Compact and cleanable design



Example of Processing Line with MasterCream



MasterCream		MC10-H	MC10-V	MC20-H	MC20-V
Main drive power	(kW)	15	15	30	30
Speed range	(rpm)	1000 - 4800	1000 - 4800	500 - 2500	500 - 2500
Configuration	H/V	Horizontal	Vertical	Horizontal	Vertical
Length	(mm)	1 200	1 200	1 400	1 400
Width	(mm)	600	600	600	600
Height	(mm)	1050	1350	1 150	1 500
Weight approx.	(kg)	600	600	700	700

Applications for the Confectionery Industry

Application Examples

Pre-grinding of:

- Hazelnuts
- Peanut
- Almonds
- Walnuts
- Cashewnuts
- Sesame
- Cocoa nibs

Rework of:

- Chocolate products
- Pralines
- Bars
- Filled wafer
- Wafer
- Cookies
- Dragées

Nut Grinding

The transition from whole or granulated nuts to a liquid paste (< 100 μ m) is performed in continuous operation. The optimum capacity of the MASTER CREAM unit is dependent on fat content and allowed maximum temperature of the nuts to be ground. Due to an easy speed and tool setting, the grinding can be adjusted for a wide range of nut types.

Rework processing

Rework up to 30 mm in size, such as pralines, bars, filled wafers or sugar-coated candies with nuts an be processed into a flowable paste. Wafer pieces can also be ground to granules of < 1 mm.







Pre-refining of almonds 30 mm to paste $< 30 - 250 \mu m$





Pre-refining of whole hazelnuts 15 mm to paste < 50 - 250 µm





Rework of sugar-coated candies or pralines

Product for rework 200 mm to rework paste 50 - 250 μm





whole Coffee beans to coffee powder

 $d_{_{90}}$ < 450 μm Temperature < 50°C

Applications for the Food Industry

The MasterCream offers the widest range of application options for the food industry.

Examples

- Roasted Soybeans
- Meat for Sausage
- Pet food
- Sauces
- Spice pastes
- Vegetable pastes
- Baby food
- Beverages

Integration into Production Lines

The MasterCream can be used as a stand-alone machine or as an integrated module in production lines.

The pre-ground paste is directly transported to a process tank for further processing. For short distances between the Master-Cream and tank, no additional pump is needed.

The integrated MASTERCREAM unit allows self-cleaning of the machine in circulation with flushing liquid. This leads to easy product change and flexibility during production. The

combination of the pre-cutting unit and the horizontal agitator bead mill for fine grinding allows the production of premium products.

Reduced and closed machinery components, equipped with optimized grinding technology, lead to low processing temperatures and high throughput rates.

Potential applications can be found in the production of sauces and vegetable pastes as well as in the beverage industry.







Pork meat to paste

Fineness of approx 100 - 200 μm





whole Chillis to Chillisauce

Fineness of approx 100 - 200 μm





Onions to Onionpaste

Fineness of approx 100 - 200 μm





whole Garlic to paste

Fineness of approx 100 - 200 μm

Business Unit Grinding & Dispersing – The World's Leading Grinding Technology

NETZSCH-Feinmahltechnik GmbH Selb, Germany

NETZSCH Lohnmahltechnik GmbH Bobingen, Germany

NETZSCH Premier Technologies, LLC. Exton PA, USA

NETZSCH Indústria e Comércio de Equipamentos de Moagem Ltda. Pomerode, Brazil

NETZSCH Technologies India Private Ltd. Chennai, India NETZSCH Trockenmahltechnik GmbH Hanau, Germany

NETZSCH España, S.A.U. Terrassa/Barcelona, Spain

NETZSCH Mastermix Ltd. Lichfield, Great Britain

NETZSCH (Shanghai) Machinery and Instruments Co., Ltd. Shanghai, China

NETZSCH FRÈRES S.A.R.L. Arpajon, France NETZSCH Vakumix GmbH Weyhe-Dreye, Germany

AO NETZSCH Tula Tula, Russia

NETZSCH Korea Co., Ltd. Goyang, Korea

NETZSCH Makine Sanayi ve Ticaret Ltd. Sti. Izmir, Turkey

ECUTEC S.L. Barcelona, Spain

The NETZSCH Group is a mid-sized, family-owned German company engaging in the manufacture of machinery and instrumentation with worldwide production, sales, and service branches.

The three Business Units – Analyzing & Testing, Grinding & Dispersing and Pumps & Systems – provide tailored solutions for highest-level needs. Over 3400 employees at 210 sales and production centers in 35 countries across the globe guarantee that expert service is never far from our customers.

NETZSCH Food & Confectionery Sedanstraße 70 95100 Selb Germany

Tel.: +49 9287 797 269 Fax: +49 9287 797 149 www.netzsch.com/confectionery NETZSCH-Feinmahltechnik GmbH Sedanstraße 70 95100 Selb Germany

Tel.: +49 9287 797-0 Fax: +49 9287 797 149 info.nft@netzsch.com

